

Warnings

Connect the power supply and the display/output device according to the safety regulations for electrical equipment.

> Risk of injury, damage to or destruction of the controller and/or the sensor

Avoid shocks and impacts to the sensor and controller.

> Damage to or destruction of the controller and/or the sensor

The supply voltage must not exceed the specified limits.

> Damage to or destruction of the controller and/or the sensor

Protect the sensor cable against damage.

> Destruction of the sensor, failure of the measuring device

Wiring or plugging only when power supply is switched off.

> Damage to or destruction of the controller

Notes on Product Marking

The product meets the requirements of CE and UKCA. All specifications and safety instructions described in the operating instructions must be observed.

Proper Environment

- Temperature range:
 - Storage: -40 ... +85 °C (-40 ... +185 °F)
 - Operation: -40 ... +85 °C (-40 ... +185 °F)
- Humidity: 5 ... 95 % RH (non-condensing)
- Ambient pressure: Atmospheric pressure
- Protection class: IP67
- Vibration/shock: EN 60068-2

Unpacking/Included in Delivery

- 1 Controller
- 1 Setup Guide

You can find more information about the sensor in the operating instructions. They are available online at: <https://www.micro-epsilon.com/download-file//man-induSENSOR-MSC7xxx-en.pdf>

Power Supply, Sensor and Signal Output

The minimum bending radius of the PC7400-6/4 and PC5/5-IWT power supply and output cables (available as accessories) is ten times the cable diameter. All of the connections for the power supply/sensors/signal output are on the controller.

Connections

- Power supply/output side:
 - Cable gland: WS19; clamping range 4.5 mm ... 10 mm
 - Screw terminals; AWG 16 up to AWG 24; up to AWG 28 with ferrule
 - Alternatively: Connector M12x1, 5-pole, A-coded
- Sensor side:
 - Cable gland: WS15; clamping range 1 mm ... 5 mm
 - Screw terminals; AWG 16 up to AWG 24; up to AWG 28 with ferrule
 - Alternatively: female connector M9; 5-pole, series 712, Co. Binder

Wiring

The housing must be open to connect the sensors and wire the output and power supply cable.

- ➡ Loosen the screws.
- ➡ Pass the sensor and signal cables through the cable glands.
- ➡ Connect the cables to the terminals according to the pin assignments.

Terminal block X	Pin	Cable ¹ DTA-xD-Cx-x C701-x	Wire ¹ DTA-x-LA-x	Cable ¹ DTA-xG8-x DTA-xDX-x
Sensor cable shield	1	Shield	-	Shield
Secondary center tap	2	Gray	Gray	Gray
Secondary +	3	White	White	Black
Secondary -	4	Brown	Black	White
Primary +	5	Green	Green	Blue
Primary -	6	Yellow	Yellow	Brown

Table of the pin assignment for the sensor at terminal block X2, full bridge

1) The colors and pins listed refer to the sensors from Micro-Epsilon.

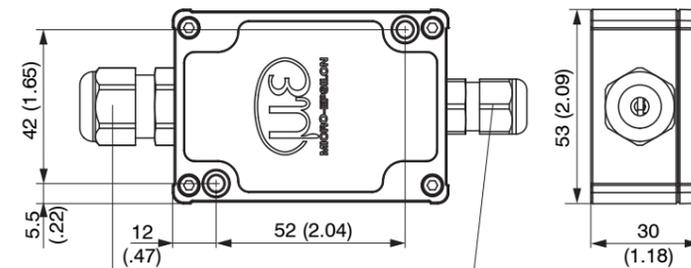
Installation

➡ Fasten the controller of series MSC7401 by means of two M4 screws.

The position of the mounting holes is shown in the drawing below. The tightening torque for the cover screws is 0.9 Nm. The maximum tightening torque for the WS15 (M12) cable gland is 1.5 Nm and for the WS19 (M16) cable gland it is 3 Nm.

Please note that less torque should be applied for cable glands with various cable sheath materials.

> Damage to the cable sheath

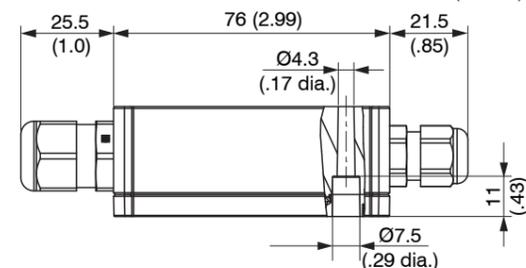


Power and signal connection:

Cable gland WS19
Clamping range 4.5 mm ... 10 mm
Alternative (option 010):
M12x1 plug; 5-pole

Sensor connection:

Cable gland WS15
Clamping range 1 mm ... 5 mm
Alternative (option 010):
M9 5-pole socket
Series 712 (Binder)



Dimensions of the controller MSC7401¹, dimensions in mm (inches, rounded off)

1) Option induSENSOR MSC7401(010) has different dimensions.

Terminal block X2	Pin	Cable ¹ LDR-x-CA LVP-25-Z20-x	Connector LDR-x-SA	Sensor cable ¹ C7210-x
Sensor cable shield	1	-	-	-
Secondary center tap	2	Green	4	Black
Secondary +	3	White	1	Brown
Secondary -	4	Brown	3	Blue
Primary +	5	-	-	-
Primary -	6	-	-	-

Table of the pin assignment for the sensor at terminal block X2, half bridge

1) The colors and pins listed refer to Micro-Epsilon sensors.

The pin assignment for the terminal blocks can also be found in the following table.

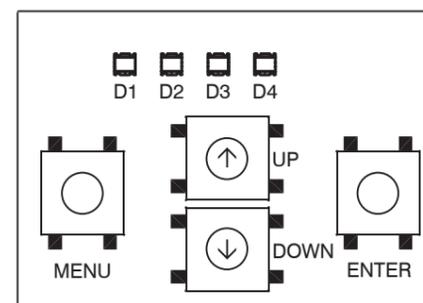
More information and graphics can be found in the operating instructions, Chap. 4.3.

Instructions on operation can be found in the operating instructions starting at Chap. 5.3.

Pin	Terminal block X2: Sensor connection	Terminal block X3: Digital interface RS485	Terminal block X1: Power supply and signal
1	Sensor cable shield	RS485 A	Analog output
2	Secondary center tap	RS485 B	Supply voltage
3	Secondary +	-	GND supply/signal ground
4	Secondary -	-	Housing/shield
5	Primary +	-	-
6	Primary -	-	-

Pin assignment for terminal blocks

Control and Displays Elements



Partial view of controller interior

Button/LED	Function	Description
MENU button	Enter the menu level	-
ENTER button	Confirmation	-
↑ and ↓ buttons	Parameter selection	-
D1 LED	Channel Display	The channel LED indicates the current channel; Channel 1: green, channel 2: red It flashes in corresponding color, if the channel is not parameterized.
D2 LED	E1 menu level display	The E1 and E2 LEDs show the current position in the menu or the corresponding settings.
D3 LED	E2 menu level display	
D4 LED	Value display	The Value LED indicates the current value of the selected parameters.

Setting

The controller can be easily set using buttons, LEDs or a software (see operating instructions, Chap. A3).

Sensor model	Measuring range	Sensor type	Supply frequency	Amplitude
DTA-1x	±1 mm	LVDT	5 kHz	550 mV
DTA-3x	±3 mm		5 kHz	
DTA-5x	±5 mm		5 kHz	
DTA-10x	±10 mm		2 kHz	
DTA-15x	±15 mm		1 kHz	
DTA-25x	±25 mm	1 kHz		
LDR-10	10 mm	LDR	21 kHz	
LDR-25	25 mm		13 kHz	
LDR-50	50 mm		9 kHz	
LVP-3	3 mm		18 kHz	
LDR-14	14 mm		23 kHz	
LVP-25	25 mm		16 kHz	

Sensor models and sensor parameters

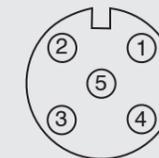
MICRO-EPSILON MESSTECHNIK GmbH & Co. KG
Koenigbacher Str. 15 • 94496 Ortenburg / Germany
Tel. +49 (0) 8542 / 168-0 • Fax +49 (0) 8542 / 168-90
info@micro-epsilon.com • www.micro-epsilon.com
Your local contact: www.micro-epsilon.com/contact/worldwide/



X9771377-A032065HDR



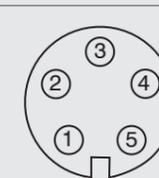
Pin assignment for power supply and signal (Cable: PC5/5-IWT)		
Pin	Color	Description
1	Brown	Supply voltage
2	White	-
3	Blue	GND supply/signal ground
4	Black	Analog output
5	Gray	-



View on pin side

Pin assignment for power supply and signal, 5-pin housing connector M12x1 (A-coded)

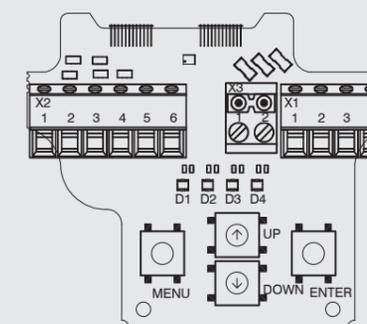
Sensor pin assignment	
Pin	Description
1	Secondary +
2	Secondary -
3	Primary +
4	Primary -
5	Secondary center tap



View on pin side

Pin assignment for sensor, 5-pin housing socket M9 (Binder, series 712)

Initial Operation



View of controller interior

- ➡ Connect the sensor before starting the controller.
- ➡ Ensure that the wiring of the sensor connections, signal cable and power supply connections are correct before connecting the controller to the power supply and turning it on.
- ➡ Then switch on the power supply.
- ➡ Set the controller to its basic setting.



Assembly Instructions
induSENSOR
MSC7401

Menu Structure for the MSC7401 Controller

D1: Channel	D2: E1	D3: E2	D4: Value	Next menu		
G	Adjustment	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	<input type="button" value="R"/> 2-point adjustment <input type="button" value="G"/> Factory settings <input type="button" value="O"/> Zero-point search	<input type="button" value="ENTER"/> Go to the adjustment modes, 2-point adjustment or Zero-point Search, see tables on the right. <input type="button" value="ENTER"/> E1 level	
				<input type="button" value="ENTER"/>	<input type="button" value="ENTER"/>	
MENU (3 sec.)	Automatic sensor recognition	ENTER	<input type="button" value="G"/> <input type="button" value="R"/> <input type="button" value="G"/>	Successful	Successful	
				Failed	Failed	
				Manually set	Manually set	
				<input type="button" value="ENTER"/> E1 level <input type="button" value="ENTER"/> Sensor parameter Display only		
O	Signal	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	Automatic	<input type="button" value="ENTER"/> E1 level	
				Voltage		<input type="checkbox"/> Voltage <input type="checkbox"/> Current <input type="checkbox"/> 0 ... 10 V <input type="checkbox"/> 2 ... 10 V <input type="checkbox"/> 0 ... 5 V <input type="checkbox"/> 0.5 ... 4.5 V
				Voltage		<input type="checkbox"/> 4 ... 20 mA <input type="checkbox"/> 0 ... 20 mA <input type="checkbox"/> 0 ... 10 mA
				Current		
R	Sensor parameter	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	DTA (LVDT)	<input type="button" value="ENTER"/>	
				LDR		
R	Sensor type	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	DTA	<input type="button" value="ENTER"/>	
				LDR		
G	Frequency	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	DTA	<input type="button" value="ENTER"/> E1 level	
				LDR		
				1 kHz		9 kHz
				2 kHz		13 kHz
				5 kHz		16 kHz
O	Amplitude	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	10 kHz	21 kHz	
				13 kHz	23 kHz	
				550 mV	350 mV	
R	Amplitude	ENTER	<input type="button" value="↑"/> <input type="button" value="↓"/>	150 mV	<input type="button" value="ENTER"/> E1 level	
				75 mV		

Legend of the Menu Structure

	LED orange		LED red
	LED orange flashing		LED red flashing
	LED green		LED off
	LED green flashing	SMR	Start of measuring range
		MR	Midrange
		EMR	End of measuring range

Menu Structure for the MSC7401 Controller, Adjustment Mode: 2-point Adjustment

D1: Channel	D2: E1	D3: E2	D4: Value	
G	<input type="button" value="G"/>	<input type="button" value="R"/>	<input type="button" value="ENTER"/> Move the measuring object to position X ₁ , and change the output signal U ₁ with <input type="button" value="↑"/> <input type="button" value="↓"/>	<input type="button" value="G"/>
			<input type="button" value="ENTER"/>	<input type="button" value="G"/>
G	<input type="button" value="G"/>	<input type="button" value="R"/>	<input type="button" value="ENTER"/> Move the measuring object to position X ₂ ¹ , and change the output signal U ₂ with <input type="button" value="↑"/> <input type="button" value="↓"/>	<input type="button" value="G"/>
			<input type="button" value="ENTER"/>	<input type="button" value="G"/>

Menu structure for the MSC7401 controller, adjustment mode: 2-point adjustment

1) Position X₂ must be > 10 % of the measuring range away from X₁.

Menu Structure for the MSC7401 Controller, Adjustment Mode: Zero-point Search

D1: Channel	D2: E1	D3: E2	D4: Value	
G	<input type="button" value="G"/>	<input type="button" value="O"/>	<input type="button" value="ENTER"/> Set the output signal U ₀ . <input type="button" value="↑"/> <input type="button" value="↓"/> 6 VDC or 12 mA is preset.	<input type="checkbox"/> LED off
			<input type="button" value="ENTER"/>	<input type="button" value="O"/>
G	<input type="button" value="G"/>	<input type="button" value="O"/>	<input type="button" value="ENTER"/> Move the measuring object to position X ₀ until the output has reached U ₀ .	<input type="button" value="O"/>
			<input type="button" value="ENTER"/>	<input type="button" value="O"/>
G	<input type="button" value="G"/>	<input type="button" value="G"/>	<input type="button" value="ENTER"/> Move the measuring object to position X ₂ ¹ and change the output signal U ₂ with <input type="button" value="↑"/> <input type="button" value="↓"/>	<input type="button" value="G"/>
			<input type="button" value="ENTER"/>	<input type="button" value="G"/>

Menu structure for the MSC7401 controller, adjustment mode: Zero-point search

1) Position X₂ must be > 10 % of the measuring range away from X₁.